

RALEIGH

RACERS



The Race-Bred Raleighs

Jan Raas, former World Champion and the Raleigh Team's most prolific Classic winner, writes:

“Any professional riding a race such as Paris-Roubaix, where the organisers go out of their way to find the worst possible road conditions, needs to have absolute confidence in the bicycle he's riding. This means the constant development of new techniques to produce ever stronger and lighter machines – and having the craftsmen to build them. This is the secret of the Raleigh Lightweight Unit where every machine is, indeed, 'Hand-built by craftsmen' and the men concerned are proud to give their personal signature to every one they produce.”

Jan Le Grand, Raleigh Team mechanic, comments as follows:

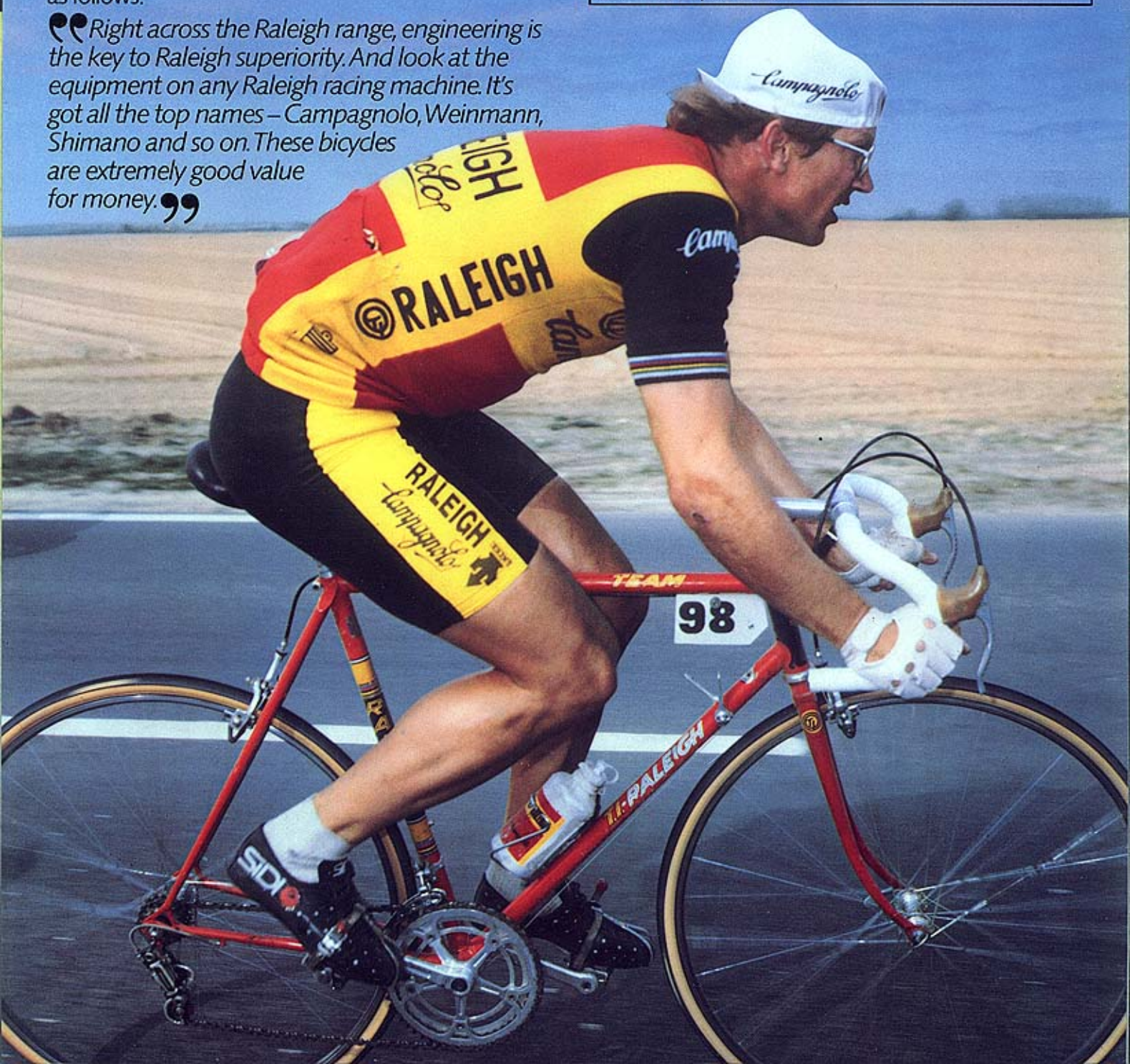
“Right across the Raleigh range, engineering is the key to Raleigh superiority. And look at the equipment on any Raleigh racing machine. It's got all the top names – Campagnolo, Weinmann, Shimano and so on. These bicycles are extremely good value for money.”

CHOOSING THE RIGHT SIZE OF BICYCLE.

For comfort, performance and safety it's important that your bicycle is just the right size to suit you. Check the table below for your ideal size.

Height (Within 3 in)	Ideal Frame Size	Probable Inside Leg
6 ft 2 in	64 cm (25 in)	33 - 36 in
6 ft 1 in	62 cm (24½ in)	33 - 36 in
6 ft	60 cm (23½ in)	32 - 35 in
6 ft	59.5 cm (23½ in)	32 - 35 in
5 ft 8 in	57 cm (22½ in)	30 - 33 in
5 ft 6 in	54.5 cm (21½ in)	29 - 32 in
5 ft 6 in	54 cm (21 in)	29 - 32 in
5 ft 4 in	51 cm (20 in)	28 - 31 in
5 ft 2 in	50 cm (19½ in)	27 - 30 in
5 ft 1 in	47 cm (18½ in)	26 - 29 in
4 ft 6 in	42 cm (16½ in)	22 - 25 in

The nominal frame size is the measurement from the top of the seat tube (where the saddle fits into the frame) down to the centre of the bottom bracket axle (the axle which carries the pedal cranks).



TEAM REPLIC 12



A superbly-refined professional bicycle, similar to the one which has consistently taken the Raleigh Team to the top. Hand-made 531 frame with double-buttressed tubes and 'shot-in' backstays, Campag, short forged ends, Prugnat 62 lugs, Phosphate-dip and lacquered paint system. Complete Campag, Nuovo Record ensemble with Cinelli No. 65 handlebars and Cinelli stem. Mavic GP4 sprint rims with Campag, small-flange QR hubs and stainless, double-buttressed spokes. The Nuovo Record chainset has 52T/42T Super Record rings and 170mm cranks, with Sedisport gold anodised chain. ISCA Tornado saddle.

Raleigh Team colours.

Frame size:

Choice of 8 frame sizes, from 52cm to 64.5cm (20½" to 25½").

Available to special order.

Please allow three months for building.

GRAN SPORT 12



An exclusive bicycle with Campag, Gran Sport ensemble. Frame is TI Reynolds 531C double-buttressed tubing Taper gauge-stays, Gipiemme forged ends, Prugnat 54 lugs, double-taper backstays. Hand-built and finished with the new paint system developed in the Light-weight Unit. Weinmann A124 concave-section alloy rims with Campag, small-flange QR hubs and stainless double-buttressed spokes. Vredestein 700 x 20c Racers low profile tyres give a performance similar to that of tubs. Mavic Monthlery Pro alloy sprint rims on Team GS. Cinelli No. 65 engraved bars with black cloth tape. Sun Tour Z silver/black chain. ISCA Competition saddle.

Caramel.

Frame sizes:

54.5cm (21½")

57 cm (22½")

59.5cm (23½")

62 cm (24½")

◀ Sloping fork crown and recessed Allen-key brake bolt on Gran Sport.

JOIN THE TEAM

Replicas of the jersey and shorts worn by the World Cup winning TI Raleigh Campagnolo Professional Racing Team.

A tracksuit in Team colours is also available.



ROAD ACE 12

A strikingly styled bike with Shimano 600 AX aerodynamic ensemble. Frame is hand-built in TI Reynolds 531C. Variable geometry according to frame size ensures that you get a better riding position. Shimano AX headset with Aero cover. TI Reynolds 531 taper gauge front fork with Vitus Arcor crown. Mavic GP4 alloy sprint rims with Shimano 600 AX small-flange QR hubs. Clement Ritmo tubular tyres. Engraved Shimano Dura Ace alloy bars with blue cushioned tape. ISCA Tornado saddle in blue with oval Shimano seat pin. Extras include 600 AX pedals, toe-clips and streamlined water bottle.

Polar Blue.

Frame sizes:

54.5cm (21½")

57 cm (22½")

59.5cm (23½")

62 cm (24½")



COMPETITION 12

A hand-built competition or club machine in double-budded 531C tubing with taper gauge-stays and sloping, internal crown fork with Gipiemme forged ends. Weinmann A124 concave rims with Competition small-flange QR hubs and stainless, double-budded spokes. Engraved Italienne bars with SR Custom stem and stone-coloured cushioned tape. Campag, Gran Sport gear with direct-fit, down-tube levers. SR Custom alloy chainset with 170mm cotterless cranks. SR SP12 Platform alloy pedals. Weinmann 405 QR side-pull brakes with wheel guides. Allen-key fluted alloy seat-pin and stone coloured suede saddle.

Iridescent Green.

Frame sizes:

54.5cm (21½")

57 cm (22½")

60 cm (23½")

62 cm (24½")



◀ RALEIGH TRACKSUIT
Black cycling tracksuit with World Championship finish and featuring the TI Raleigh Campagnolo motif.

600 AX Shimano aerodynamic brake-set and gear-levers on the Road Ace. ▶





A fine touring or training machine with many extra touches. Full 531 double-buttressed tubing and tapered back-stays. Sun Tour forged ends, brazed and hand-finished Haden Royal Sovereign lugs, Vagner crown fork and lacquered, hand-sprayed paintwork. Weinmann alloy rims with double-buttressed spokes and Competition small-flange QR hubs. Engraved Italiane alloy bend-bars with brown tape. Weinmann side-pull brakes with hoods and QR levers. Campag Gran Sport front and rear gear with clip-fit, frame-mounted changer. SR Custom cotterless cranks.

Ice Green.

Frame sizes:

54cm (21")

57cm (22½")

60cm (23½")

64cm (25")

TECHNICAL SPECIFICATIONS

MODEL	TEAM REPLICA 12	GRAN SPORT 12	ROAD ACE 12	COMPETITION 12	RECORD ACE 12
FRAME SIZES	52cm (20½") 54.5cm (21½") 56cm (22") 57cm (22½") 58cm (23") 59.5cm (23½") 62cm (24½") 64.5cm (25½")	54.5cm (21½") 57cm (22½") 59.5cm (23½") 62cm (24½")	54.5cm (21½") 57cm (22½") 59.5cm (23½") 62cm (24½")	54.5cm (21½") 57cm (22½") 60cm (23½") 62cm (24½")	54cm (21") 57cm (22½") 60cm (23½") 64cm (25")
FRAME MATERIAL	Reynolds 531C, Competition Set with "shot-in" Backstays, Campagnolo Short Ends and Prugnat 62 lugs.	Reynolds 531C, Competition Set with Gipiemme Forged Ends and Prugnat S4 lugs.	Reynolds 531C, Competition Set with Gipiemme Forged Ends and Prugnat S4 lugs.	Reynolds 531C, Competition Set with Gipiemme Forged Ends and Prugnat S4 lugs.	Reynolds 531 Double Butted Tubes and Taper Gauge Stays. Sun Tour GS Forged Ends. Haden Royal Sovereign lugs.
FRAME ANGLES	Variable Racing Geometry according to size.	Variable Racing Geometry according to size.	Variable Racing Geometry according to size.	Variable Racing Geometry according to size.	73° Parallel.
HEADSET	Campagnolo Strada.	Campagnolo Gran Sport.	Shimano 600 EX with Aero Cover.	Tange New Levin.	Tange CMA 60.
FORK	Reynolds 531 Taper Gauge Large Oval with Vitus Arcor Internal Crown and Campagnolo Forged Ends.	Reynolds 531 Taper Gauge with Vitus Arcor Crown and Gipiemme Forged Ends.	Reynolds 531 Taper Gauge with Vitus Arcor Crown and Gipiemme Forged Ends.	Reynolds 531 Taper Gauge Blades. Cast Sloping Internal Crown and Gipiemme Forged Ends.	Reynolds 531 Taper Gauge with Forged Vagner Crown and Sun Tour GS Forged Ends.
WHEELS	Mavic GP4 Alloy Sprint Rims. Campagnolo Nuovo Record Small Flange Quick Release Hubs. Stainless Double Butted Spokes.	Weinmann A124 Concave Section Alloy Rims. Campagnolo Nuovo Tipo Small Flange Q.R. Hubs. Stainless Double Butted Spokes.	Mavic GP4 Alloy Sprint Rims. Shimano 600AX Small Flange Quick Release Hubs. Stainless Double Butted Spokes.	Weinmann A124 Concave Section Alloy Competition Small Flange Quick Release Hubs. Rustless Double Butted Spokes.	Weinmann 27 x 1¼" Alloy Rims. Competition Small Flange Quick Release Hubs. Rustless Double Butted Spokes.
TYRES	Clement Ritmo Tubular.	Vredestein 700 x 20C Racer HP.	Clement Ritmo Tubular.	Vredestein 700 x 20C Racer High Pressure.	Raleigh 27 x 1¼" Gumwall High Pressure.
MUDGUARDS	No Clearance.	No Clearance.	No Clearance.	No Clearance.	Gold Impact Resistant Plastic.
HANDLEBARS	Cinelli No. 65 Alloy Bend. Yellow Benotto Tape.	Cinelli No. 65 Engraved Alloy Bend. Black Cloth Tape.	Shimano Dura Ace Alloy Engraved. Blue Cushioned Tape.	SR Custom Engraved Italiane Alloy Bend. Stone Cushioned Tape.	Engraved Italiane Alloy Bend. Brown Cloth Tape.
STEM	Cinelli No. 1A.	Cinelli No. 1A.	Shimano 600AX.	SR Apex Forged Alloy.	SR Apex Forged Alloy.
BRAKES	Campagnolo Nuovo Record.	Campagnolo Gran Sport with Recessed Bolts.	Shimano 600AX with Recessed Bolts.	Weinmann 405 Alloy Side Pull. Quick Release, Recessed Bolts.	Weinmann 605 Alloy Side Pull. Quick Release with Wheel Guides.
DERAILLEUR	Campagnolo Nuovo Record. Direct Fit Levers.	Campagnolo Gran Sport. Direct Fit Levers.	Shimano 600AX Front and Rear with Top Mounted Direct Fit Levers.	Campagnolo Gran Sport Front and Rear with Direct Fit Down Tube Levers.	Campagnolo Gran Sport Front and Rear with Clip Fit Down Tube Levers.
CHAINSET	Campagnolo Nuovo Record with 52/42T Super Record Rings. 170mm Cranks.	Campagnolo Gran Sport 5 Arm 52/42T. 170mm Cranks.	Shimano 600AX with 52/42T. 170mm Cranks.	SR Custom Alloy Cotterless 52/42T. 170mm Cranks.	SR Custom Alloy Cotterless 52/42T. 170mm Cranks.
FREEWHEEL	Regino Oro. 13-14-15-16-17-18 Teeth.	Sun Tour NW 6000 Silver. 13-14-15-17-19-21 Teeth.	Shimano 600AX Cassette. 13-14-15-17-19-21 Teeth.	Sun Tour NW 6000. 13-14-15-17-19-21 Teeth.	Sun Tour Ultra 6 Silver. 14-16-18-21-24-28 Teeth.
CHAIN	Sedisport Gold.	Sun Tour Z. Silver/Black.	Shimano Uniglide. Black/Silver.	Sun Tour Z. Silver/Black.	Sun Tour Ultra 6 Narrow.
PEDALS	Campagnolo Nuovo Record.	Campagnolo Gran Sport.	Shimano 600AX.	SR SP12 Platform Alloy.	Alloy Quill.
SADDLE	ISCA Tornado, Black.	ISCA Competition, Black.	ISCA Tornado, Blue.	ISCA 407, Stone Suede.	Brown Suede.
SEAT PIN	Campagnolo Strada.	Campagnolo Gran Sport.	Shimano 600AX, Oval.	SR CTP5 Aerodynamic Alloy with Single Allen Bolt Adjustment.	SR CTP5 Fluted Alloy with Single Allen Bolt Adjustment.
EXTRAS	SA Sportif Toe Clips/Straps. TA Allen Key Seat Bolt. Bottle and Alloy Cage.	Christophe Toe Clips. SA Sportif Toe Straps. TA Allen Key Seat Bolt. Bottle Cage Mount.	Shimano 600AX Toe Clips and Blue Straps. TA Allen Key Seat Bolt. Aerodynamic Water Bottle & Cage. Long Allen Key and Pedal Tool.	SR Toe Clips. SA Sportif Toe Straps. TA Allen Key Seat Bolt. Bottle Cage Mount.	Christophe Toe Clips. SA Sportif Toe Straps. Allen Key Seat Bolt. Bottle Cage Mount.
APPROX. WEIGHT	21½lb (22½" Frame).	22lb (22½" Frame).	22lb (22½" Frame).	23lb (22½" Frame).	25½lb (22½" Frame).
COLOUR	Raleigh Team Colours.	Caramel.	Polar Blue.	Iridescent Green.	Ice Green.

ROYALE 10

A classic ladies' touring machine. Main-frame and fork are of 531 lightweight tube. Lateral tubes and stays are Raleigh high-tensile steel with Sun Tour forged ends. Wheels have Weinmann alloy rims and small-flange Atom QR hubs. Weinmann 610/750 centre-pull brakes with QR levers. Gear is Sun Tour VGT with clip-fit ratchet changers and the Sun Tour wide-ratio (14 to 34T) block takes the effort out of inclines. SR Custom alloy cotterless cranks and five-pin detachable chainwheel and alloy quill pedals fitted with ladies' leather-covered half toe-clips. Chrome-plated rear carrier and narrow-section, shatter-proof mudguards. Soft foam handlebar grips. Ladies' black suede-look saddle.

Caramel.

Frame sizes:

54cm (21")

57cm (22½")



ROYAL 10

Classic touring bike and partner-machine to the Royale - with double butted 531 main-frame and taper gauge forks. Other front-rank features are centre-pull Weinmann 610 brakes with QR levers, engraved Sakae alloy bars, SR Custom cotterless cranks and light-weight Weinmann wheels with QR hubs. Sun Tour VGT alloy rear gear with wide-ratio block (14 to 34T) takes the effort out of inclines. Black suede saddle, alloy quill pedals with Christophe toe-clips and black leather straps. Chrome-plated rear carrier. Soft foam handlebar grips.

Oak Green.

Frame sizes:

54cm (21")

57cm (22½")

60cm (23½")

64cm (25")



14T to 34T wide-ratio rear sprocket block on the Royale and Royal.



CLUBMAN 12



The Clubman is a touring machine par excellence, and a keenly-priced example of Raleigh craftsmanship. Check the Clubman's specification against that of similar machines and you'll see what excellent value-for-money this bike represents. The main-frame is of 531 tubing with Vagner crown front forks. Weinmann centre-pull brakes with QR levers are standard, twelve-speed gear is the proved Campag 980 with clip-fit, down-tube, gear-change levers. SR alloy cotterless cranks. The ladies' model features black suede-look saddle and half toe-clips.

Claret.

Frame sizes:

54cm (21")

57cm (22½")

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Claret.

Frame sizes:

54cm (21")

57cm (22½")

60cm (23½")

64cm (25")

ACCESSORIES FROM THE PEOPLE WHO KNOW BIKES
Handlebar bag in silver with navy trim. Includes useful waterproof map-case complete with handlebar support and stabilising straps. A maximum-capacity, triple waterproof pannier in silver with navy trim. Easy fitting to all Raleigh carriers.

LIGHT-WEIGHT CARRIER ▶
Alloy carrier to fit all 26" and 27" wheel models. Allen-key assembly for ease of fitting.



Gordon Singleton, World Keirin Champion, writes:

☛ When Raleigh built my bikes for last year's World Championships, it was obvious that they knew everything about the demands of top competition.

I was proud to become one of the elite band of Raleigh World Champions who could put their complete trust in their machines. If you saw my two crashes in the sprint, you'll know that I was rather battered but my bikes came through unscathed. ☛

THE 531 STORY

Reynolds 531 is the famous light-weight Manganese Molybdenum alloy tubing proven over many years of cycle racing. It features the double butting process which allows for lightness while maintaining strength where it matters – at the lugs.

Raleigh uses a range of TI Reynolds tubing – 753 and the new 531 Professional and 501 Cromalloy M, but 531 continues to be the optimum material for most bikes.

RAPIDE 12

The Rapide is a top-specification bike for the enthusiast. The main-frame is of double butted 531 with variable racing geometry, with sloping-crown front forks and Gipiemme forged ends. Wheels are light-weight Weinmann alloy with small-flange QR hubs. Handlebars are SR Custom engraved bend, with black translucent plastic tape and stopped with white rubber plugs. Twelve-speed Campag 980 front and rear gear with direct-fit, down-tube levers. Hooded, Weinmann side-pull QR brakes. SR Custom alloy cotterless chainset. Alloy pedals with Christophe toe-clips. Black suede saddle.

Oyster.

Frame sizes:

54.5cm (21½")

57 cm (22½")

59.5cm (23½")

62 cm (24½")



RECORD SPRINT 12

A high performance bike at a remarkably low price for its specification. 74° parallel frame with TI Reynolds new 501 Chromalloy M light-weight butted main tubes. Campag 980 gears. Forged alloy chainset. Gold anodised components. Black anodised pedals and narrow-section, black alloy rims. Fluted, light alloy seat pillar. Black aerodynamic racing saddle. Gold engraved sleeve on handlebars.

Gloss Black.

Frame sizes:

54cm (21")

60cm (23½")

64cm (25")



501 TUBING

TI Reynolds have developed a new tubing for the sports frame – 501 Chromalloy M.

501 is super-light and super-strong, made from Chrome Molybdenum with a high Manganese content and it out-performs all competitive tubing in its category. As with other TI Reynolds tubing used in our range, it is double-buttet for lightness and strength.

THE CAP FITS

Raleigh cloth racing cap and trackmitts. Mitts available in PVC with press-stud fastening or in leather with velcro fastening.





Reynolds 501 Chromalloy M butted main tube touring bike with 73° frame geometry. Ten-speed Campag 980 gears. Black, suede-look saddle and black-taped handlebars. Narrow-section, impact-resistant, laminated mudguards. Weinmann alloy side-pull brakes with extension levers and black cutaway hoods. Forged alloy cotterless cranks with 52/42T alloy chainwheels. Alloy chain ring guard.

Fern Green with black accessories.

Frame sizes:
54cm (21")
60cm (23½")
64cm (25")

TECHNICAL SPECIFICATIONS

MODEL	ROYALE 10	ROYAL 10	CLUBMAN 12	RAPIDE 12	RECORD SPRINT 12	ZENITH 10
FRAME SIZES	LADIES MIXTE: 54cm (21") 57cm (22½")	GENTS: 54cm (21") 57cm (22½") 60cm (23½") 64cm (25")	GENTS: 54cm (21") 57cm (22½") 60cm (23½") 64cm (25")	54.5cm (21½") 57cm (22½") 59.5cm (23½") 62cm (24½")	54cm (21") 60cm (23½") 64cm (25")	54cm (21") 60cm (23½") 64cm (25")
FRAME MATERIAL	Reynolds 531 Main Tubes. Raleigh High Tensile Steel Lateral Tubes and Stays. Sun Tour GS Forged Ends.	Reynolds 531 Double Butted Main Tubes. Raleigh High Tensile Stays with Sun Tour GS Forged Ends. Haden Olympic Lugs.	Reynolds 531 Tubing (Double Butted on Gents Model). Sun Tour GS Forged Ends. Haden Olympic Lugs.	Reynolds 531 Double Butted Main Tubes. Raleigh High Tensile Stays with Gipiemme Forged Ends. Haden Olympic Lugs.	Reynolds Butted 501 Chromalloy Main Tubes. High Tensile Stays with Forged Ends.	Reynolds Butted 501 Chromalloy Main Tubes. High Tensile Stays.
FRAME ANGLES	73° Parallel.	73° Parallel.	73° Parallel.	Variable Racing Geometry According to Size.	74° Parallel.	73° Parallel.
HEADSET	Tange CMA60.	Tange CMA60.	Tange CMA60.	Tange CMA60.	Tange MA60.	Tange MA60.
FORK	Reynolds 531 Taper Gauge with Forged Vagner Crown and Sun Tour Forged Ends.	Reynolds 531 Taper Gauge with Forged Vagner Crown and Sun Tour Forged Ends.	Raleigh High Tensile Steel Blades with Forged Vagner Crown and Sun Tour GS Forged Ends.	Raleigh High Tensile Steel Blades. Cast Sloping Internal Crown and Gipiemme Forged Ends.	Raleigh High Tensile Steel Blades with Forged Vagner Crown.	Raleigh High Tensile Steel Blades with Forged Vagner Crown.
WHEELS	Weinmann 27 x 1¼" Alloy Rims. Atom Small Flange Alloy Quick Release Hubs.	Weinmann 27 x 1¼" Alloy Rims. Atom Small Flange Alloy Quick Release Hubs.	Weinmann 27 x 1¼" Alloy Rims. Atom Small Flange Quick Release Hubs.	Weinmann 700C Alloy Rims. Atom Small Flange Quick Release Hubs.	Black Weinmann 700 x 25C Alloy Rims. Gold Anodised Small Flange Alloy Hubs.	Weinmann 27 x 1¼" Alloy Rims. Small Flange Alloy Hubs.
TYRES	Raleigh 27 x 1¼" Gumwall High Pressure.	Raleigh 27 x 1¼" Gumwall High Pressure.	Raleigh 27 x 1¼" Gumwall High Pressure.	Raleigh 700 x 25C Gumwall High Pressure.	Raleigh 700 x 25C Gumwall High Pressure.	Raleigh 27 x 1¼" Gumwall High Pressure.
MUDGUARDS	Silver Impact Resistant Plastic.	Gold Impact Resistant Plastic.	Gold Impact Resistant Plastic.	No Clearance.	No Clearance.	Silver Impact Resistant Plastic.
HANDLEBARS	Engraved Italiane Alloy Bend. Thick Foam Grips.	Engraved Italiane Alloy Bend. Thick Foam Grips.	Raleigh Italiane Alloy Bend. Black Cloth Tape.	SR Custom Engraved Alloy Bend. Black Translucent Plastic Tape.	Italiane Alloy Bend with Gold Anodised Alloy Engraved Sleeve. Black Translucent Tape.	Raleigh Italiane Alloy Bend. Black Imitation Suede Tape.
STEM	SR Custom Light Alloy.	SR Custom Light Alloy.	SR Custom Light Alloy.	SR Custom Light Alloy.	Light Alloy.	Light Alloy.
BRAKES	Weinmann 610/750 Alloy Centre Pull. Quick Release Levers.	Weinmann 610 Alloy Centre Pull. Quick Release Levers.	Weinmann 610 Alloy Centre Pull. Quick Release Brake Levers.	Weinmann 500 Alloy Side Pull. Quick Release. Recessed Bolts.	Gold Anodised Weinmann 500 Alloy Side Pull with Extension Levers and Black Cutaway Hoods.	Weinmann Alloy Side Pull with Extension Levers and Black Cutaway Hoods.
DERAILLEUR	Sun Tour VGT Large Capacity Rear, 7" Front Changers. Alloy Ratchet Levers.	Clip-Fit Down Tube Levers.	Clip-Fit Down Tube Levers.	Campagnolo 980 Front and Rear. Direct-Fit Down Tube Levers.	Clip-Fit Down Tube Levers.	Clip-Fit Down Tube Levers.
CHAINSET	SR Custom Alloy Cotterless 52/42T. 170mm Cranks.	SR Custom Alloy Cotterless 52/42T. 170mm Cranks.	SR Custom Alloy Cotterless 5 Pin Detachable 52/42T. 170mm Cranks.	SR Custom Alloy Cotterless 5 Pin Detachable 52/42T. 170mm Cranks.	Gold Anodised Forged Alloy Cotterless Cranks with Alloy 52/42T Chainwheels and Alloy Chaining Guard. 170mm Cranks.	Forged Alloy Cotterless Cranks with 52/42T Alloy Chainwheels. Alloy Chaining Guard.
FREEWHEEL	Sun Tour Wide Ratio. 14-18-23-30-34T.	Sun Tour Wide Ratio. 14-18-23-30-34T.	Sun Tour Ultra 6 Silver. 13-14-15-18-21-24T.	Sun Tour PN 6000 Gold. 14-15-17-19-21-24T.	Sun Tour Perfect 6 Speed Gold 14-15-17-19-21-24T.	14-26T 5 Speed.
CHAIN	½" x ¾"	½" x ¾"	Sun Tour Ultra 6 Narrow.	Sun Tour 2 Gold.	Sedisport Narrow.	½" x ¾"
PEDALS	Alloy Quill.	Alloy Quill.	Alloy Quill.	Alloy Quill.	Black SR Alloy.	Chrome Plated Steel with Reflectors.
SADDLE	Ladies Black Imitation Suede.	Black Suede.	Gents & Ladies, Black Suede.	Black Suede.	Black Aerodynamic Race.	Padded Black Imitation Suede.
SEAT PIN	SR CTP6.	SR CTP5 Fluted Alloy with Single Allen Bolt Adjustment.	SR CTP5 Fluted Alloy with Single Allen Bolt Adjustment.	SR CTP5 Fluted Alloy with Single Allen Bolt Adjustment.	Light Alloy.	Light Alloy.
EXTRAS	Chrome Plated Rear Carrier. Leather Covered Half Toe Clips. Alloy Inflator.	Christophe Toe Clips. SA Sportif Toe Straps. Frame Fitting Inflator. Bottle Cage Mount. Chrome Plated Rear Carrier.	Leather Covered Half-Toe Clips and Alloy Inflator on Ladies.	Frame Fitting Inflator. Bottle Cage Mount.	Frame Fitting Inflator. SA Sportif Toe Clips and Strap. Bottle Cage Mount.	Alloy Inflator.
APPROX WEIGHT	30lb (21" Frame).	29½lb (23½" Frame).	GENTS: 26½lb (23½" Frame) LADIES: 27½lb (21½" Frame).	24½lb (22½" Frame).	25½lb (23½" Frame).	26½lb (23½" Frame).
COLOUR	Caramel.	Oak Green.	Claret.	Oyster.	Gloss Black.	Fern Green.

STRATOS 10

A mid-range, fully-equipped machine in mens' and ladies' frame configurations. The Stratos is built with a performance specification for the touring/commuting cyclist. 73° parallel frame in high-tensile steel with a controlled carbon level to allow thin walls while maintaining the required strength. It includes ten-speed Sun Tour gear with ratchet gear levers. The brakes are Weinmann alloy side-pull with extension levers and cutaway hoods. The handlebars are Italiane alloy bend with blue suede-look tape. Tyre-driven dynamo-power on the front wheel, brake-mounted head-lamp and rear-lamp on mudguard. Chrome-plated rear carrier with fitted luggage strap is standard.

Electric Blue.

Frame sizes:

Ladies' - parallel frame

50cm (19½")

54cm (21")

57cm (22½")



STRATOS 10

A mid-range, fully-equipped machine in mens' and ladies' frame configurations. The Stratos is built with a performance specification for the touring/commuting cyclist. 73° parallel frame in high-tensile steel with a controlled carbon level to allow thin walls while maintaining the required strength. It includes ten-speed Sun Tour gear with ratchet gear levers. The brakes are Weinmann alloy side-pull with extension levers and cutaway hoods. The handlebars are Italiane alloy bend with blue suede-look tape. Tyre-driven dynamo-power on the front wheel, brake-mounted head-lamp and rear-lamp on mudguard. Chrome-plated rear carrier with fitted luggage strap is standard.

Electric Blue.

Frame sizes:

54cm (21")

60cm (23½")

64cm (25")



ALWAYS LOCK YOUR BIKE

Ask at your local Raleigh dealer for one of the Raleigh Ralpar range of locks with key or combination.



◀ 'Suede' handlebar tape gives positive grip, professional feel.

▶ Positron gear-change on the Silhouette can be pre-selected even if you are stationary. Locks into position with an audible click.

SILHOUETTE 5 AND 10



A bike for all seasons – and all occasions. It's light and well-equipped but beautifully styled. Raleigh's controlled carbon high-tensile steel frame makes it ideal for day to day commuting. Five- or ten-speed Positron gears with stem mounted lever. Positron allows you to pre-select the gear even if you are stationary. The lever goes into position with a positive, audible click. On ten-speed models, the gear-teeth on the rear sprocket are specially profiled to let the chain ride easily up from gear to gear. Narrow-section mudguards in shatter-proof, laminated plastic.

Sparkling Heather.

Frame sizes:

Five-speed	Ten-speed
51cm (20")	54cm (21")
54cm (21")	60cm (23½")

EUROPA 12



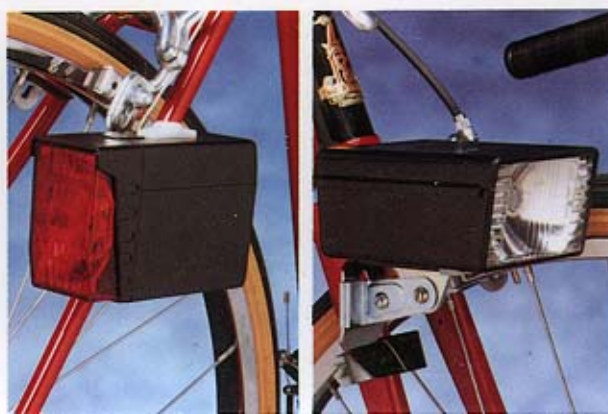
The Europa has an impressive specification for its price: cranks are cotterless, forged alloy and the chainset is alloy throughout. Twelve-speed derailleur gear is the ratchet-lever Sun Tour Volante with Perfect freewheel block and Sedisport narrow chain. Weinmann 500 side-pull brakes with cutaway hoods and extension levers. Raleigh Italienne alloy bend bars with black cloth tape. Padded sports saddle.

Flame Red.

Frame sizes:

54cm (21")
60cm (23½")
64cm (25")

▶ PARTS FROM THE PEOPLE WHO KNOW BIKES
Smart front and rear battery lights to light your way. (Batteries not included). The lights come complete with lamp bracket and the rear light has a removable body to prevent theft.



Comes in five- and ten-speed models in mens' and ladies' frames. A runabout bike with a wide range of features. Exclusive, highlighted cotterless cranks and alloy chainset on the ten-speed model. Huret Eco derailleurs gear with changer stem-mounted on the ladies' and down-tube-mounted on the mens'. Brakes are Weinmann alloy side-pull. Brown suede-cloth on bars with matching brown suede-look saddle.

Sparkling Champagne.

Frame sizes:

Ladies' parallel frame

Mens' frame

Five-speed: 50cm (19½")
54cm (21")
60cm (23½")
64cm (25")

Ten-speed: 54cm (21")
57cm (22½")
60cm (23½")
64cm (25")



TECHNICAL SPECIFICATIONS

MODEL	STRATOS 10	SILHOUETTE 5 & 10	EUROPA 12	MEDALE 5 & 10 - LADIES	MEDALE 5 & 10 - MENS
FRAME SIZES	GENTS: 54cm (21") 60cm (23½") 64cm (25") LADIES PARALLEL FRAME: 50cm (19½") 54cm (21") 57cm (22½")	LADIES MIXTE FRAME 5 SPEED: 51cm (20") 54cm (21") 10 SPEED: 54cm (21") 60cm (23½")	54cm (21") 60cm (23½") 64cm (25")	LADIES PARALLEL FRAME 5 SPEED: 50cm (19½") 54cm (21") 10 SPEED: 54cm (21") 57cm (22½")	GENTS - 5 SPEED: 50cm (19½") 54cm (21") 60cm (23½") 10 SPEED: 54cm (21") 60cm (23½") 64cm (25")
FRAME MATERIAL	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.
FRAME ANGLES	73° Parallel.	73° Parallel.	74° Parallel.	73° Parallel.	73° Parallel.
HEADSET	Raleigh.	Raleigh.	Tange MA 60.	Raleigh.	Raleigh.
FORK	Raleigh High Tensile Steel Blades with Shallow Box Crown. Dynamo Bracket Brazed to Left-Hand Fork Blade.	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel Blades with Forged Vagner Crown and Mudguard Eyes on Fork Ends.	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel Blades with Shallow Box Crown.
WHEELS	27 x 1¼" Chrome Plated Steel Rims. Small Flange Alloy Hubs.	27 x 1¼" Chrome Plated Steel Rims. Small Flange Alloy Hubs.	700 x 25 Steel Rims. Small Flange Alloy Hubs.	27 x 1¼" Steel Rims. Small Flange Alloy Hubs.	50cm Frame: 26 x 1¼" Steel Rims. All Other Frames: 27 x 1¼" Steel Rims. Small Flange Alloy Hubs.
TYRES	Raleigh 27 x 1¼" Amberwall High Pressure.	Raleigh 27 x 1¼" Gumwall High Pressure.	Raleigh 700 x 25 Gumwall High Pressure.	Raleigh Amberwall to suit Wheel Size.	Raleigh Amberwall to suit Wheel Size.
MUDGUARDS	Silver Impact Resistant Plastic.	Pale Lilac Impact Resistant Plastic.	No Clearance.	Enamelled Full Length with Black Hand Lining.	Enamelled Full Length with Black Hand Lining.
HANDLEBARS	Raleigh Italiane Alloy Bend. Blue Imitation Suede Tape.	Raleigh Italiane Alloy Bend. Black Imitation Suede Tape.	Raleigh Italiane Alloy Bend. Black Cloth Tape.	Raleigh Italiane Alloy Bend. Brown Imitation Suede Tape.	Raleigh Italiane Alloy Bend. Brown Imitation Suede Tape.
STEM	Light Alloy.	Light Alloy.	Light Alloy.	Light Alloy.	Light Alloy.
BRAKES	Weinmann Alloy Side Pull with Extension Levers and Black Cutaway Hoods.	Weinmann Alloy Side Pull with Extension Levers and Black Cutaway Hoods.	Weinmann 500 Alloy with Extension Levers and Black Cutaway Hoods.	Weinmann Alloy Side Pull with Extension Levers. Brown Cables.	Weinmann Alloy Side Pull with Extension Levers. Brown Cables.
DERAILLEUR	Sun Tour Volante Alloy Rear Gear. Compe V Front on 10 Speed. Alloy Ratchet Levers.	5 & 10 Speed with Shimano Positron Gears. Stem Fitting Gear Levers.	Sun Tour Volante Alloy Rear Gear. Compe V Front. Alloy Ratchet Levers.	Huret Eco Gear. Stem Fitting Gear Levers.	Huret Eco Gear.
CHAINSET	Alloy Cotterless Cranks with 52/42T Forged Alloy Chainwheels. Alloy Chaining Guard.	Exclusive Alloy Cotterless Cranks with Steel Chainrings (52/42T on 10 Speed, 48T on 5 Speed) and Integral Alloy Chaining Guard.	Alloy Forged Cotterless Cranks with 52/42T Forged Alloy Chainwheels. 170mm Cranks.	Exclusive Alloy Cotterless Cranks with 52/42T Steel Chainrings and Integral Alloy Chaining Guard on 10 Speed. Steel Cottered Cranks with 46T Steel Chainwheel and Disc on 5 Speed.	
FREEWHEEL	14-26T 5 Speed with Spoke Protector Disc.	Uniglide 14-28T 5 Speed with Spoke Protector Disc.	Sun Tour Perfect 6 Speed. 14-15-17-19-21-24T.	14-28T 5 Speed with Spoke Protector Disc.	14-28T 5 Speed with Spoke Protector Disc.
CHAIN	½" x ¾".	Uniglide ½" x ¾".	Sedisport Narrow.	½" x ¾".	½" x ¾".
PEDALS			Chrome Plated Steel with Reflectors.		
SADDLE	Padded, Blue Imitation Suede in Gents and Ladies versions.	Padded, Black Imitation Suede.	Padded Sports.	Padded, Brown Imitation Suede.	Padded, Brown Imitation Suede.
SEAT PIN	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.
EXTRAS	Dynamo Lighting Set. Chrome Plated Rear Carrier with Luggage Strap. Alloy Inflator.	Alloy Inflator.	Water Bottle and Alloy Cage. Frame Fitting Inflator. 3" Rear Reflector.	Chrome Plated Rear Carrier with Luggage Strap. Alloy Inflator.	Chrome Plated Rear Carrier with Luggage Strap. Alloy Inflator.
APPROX WEIGHT	31lb (23½" 10 Speed Frame).	28½lb (21" 10 Speed Frame).	27lb (23½" Frame).	32lb (23½" 10 Speed Frame).	32lb (23½" 10 Speed Frame).
COLOUR	Electric Blue.	Sparkling Heather.	Flame Red.	Sparkling Champagne.	Sparkling Champagne.

SUPERSPORT 12



New! A super sports bike for the younger rider, the Supersport is all about style and dash. In Superchrome Blue, with its unique lacquer on chrome-plate, with silver contrast and colour co-ordinated equipment. Note the blue foam grips, specially shaped saddle, twelve-speed gear and the exclusive, highlighted, black chainset with cotterless cranks and integral alloy chain ring guard. Frame is high-tensile, controlled carbon steel.

Superchrome Blue with metallic silver contrasts.

Frame sizes:

54cm (21")
60cm (23½")
64cm (25")

WISP 5 AND 10



An exciting, five- or ten-speed, Mixte-frame girl's bike in Ice Blue with Royal Blue contrasts, matching suede-look saddle and handlebar tape. Mixte frame in high-tensile steel with controlled carbon. Stem-fitting gear-change lever. Stylish, black highlighted alloy chainset. Alloy brake levers with silver cables. The Wisp is made for the girl who wants a bike with flair and style – but who also wants a sophisticated machine with good performance.

Ice Blue with Royal Blue contrasts.

Frame sizes:

Five-speed	Ten-speed
46cm (18")	51cm (20")
51cm (20")	54cm (21")
54cm (21")	60cm (23½")

IT'S IN THE BAG
This fashionable barrel-bag is designed to be attached to the saddle. Black with fluorescent band and Raleigh branding.



◀ Stem-mounted gear-changer. Lets you change gears more easily, more fluently, and more safely.

WINNER 5 AND 10

A five- or ten-speed bike for all ages but especially for teenagers. Built with 73° parallel geometry, it packs some impressive equipment. Exclusive cotterless chainset and cranks. Huret Eco derailleur gear with down-tube-mounted change levers. Brakes are Weinmann side-pull with extension levers – with junior levers on 47cm frames. Black foam handlebar padding. Metallic Silver with black highlights.

Frame sizes:

Five-speed	Ten-speed
47cm (18½")	50cm (19½")
50cm (19½")	54cm (21")
54cm (21")	60cm (23½")
60cm (23½")	64cm (25")



ACE 5 AND 10

The Ace is an exciting racer with high-performance components. The frame is in high-tensile steel with controlled carbon. On the ten-speed model, the cranks are exclusive highlighted black alloy cotterless and the chainwheel has 52/42T teeth and hard-wearing steel discs. The gear is Huret Eco with down-tube fitting levers. With alloy stem, alloy brake-sets and Raleigh Italienne alloy bend handlebars, the Ace is an ideal young sportsman's machine.

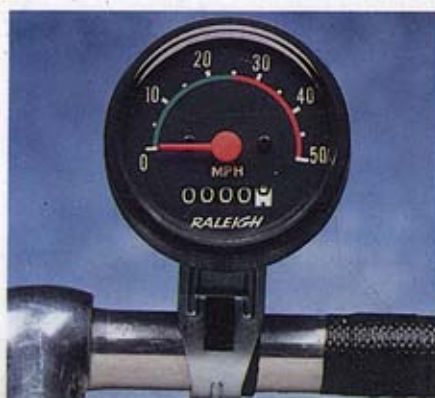
Flame Red.

Frame sizes:

Five-speed	Ten-speed
47cm (18½")	47cm (18½")
50cm (19½")	54cm (21")
54cm (21")	60cm (23½")
60cm (23½")	64cm (25")



Exclusive to Raleigh – this Custom A cotterless chainwheel and crank combine to give distinctive style and lightness.



◀ WHAT'S ON THE CLOCK? Raleigh Ralpar speedometer adds to the fun of cycling. Easy to fit, easy to read.



Raleigh's cadet racer. The Micron looks like its older brothers from the Raleigh racing stable and has all the racing components that young enthusiasts will insist upon. Huret Eco five-speed gear with down-frame fitting for gear-change lever. Maes-bend handlebars with yellow translucent handlebar tape, alloy levers with extensions designed for small hands. Black plastic chainguard disc and big spoke protector.

Blaze Blue with yellow and red transfers.

Frame size:
42cm (16½")

TECHNICAL SPECIFICATIONS

MODEL	SUPERSPORT 12	WISP 5 & 10	WINNER 5 & 10	ACE 5 & 10	MICRON 5
FRAME SIZES	54cm (21") 60cm (23½") 64cm (25")	LADIES MIXTE FRAME: 5 SPEED: 46cm (18") 51cm (20") 54cm (21") 10 SPEED: 51cm (20") 54cm (21") 60cm (23")	5 SPEED: 47cm (18½") 50cm (19½") 54cm (21") 60cm (23½") 10 SPEED: 50cm (19½") 54cm (21") 60cm (23½") 64cm (25")	5 SPEED: 47cm (18½") 50cm (19½") 54cm (21") 60cm (23½") 10 SPEED: 47cm (18½") 54cm (21") 60cm (23½") 64cm (25")	42cm (16½")
FRAME MATERIAL	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.	Raleigh High Tensile Steel.
FRAME ANGLES	73° Parallel.	73° Parallel.	73° Parallel.	73° Parallel.	73° Parallel.
HEADSET	Raleigh.	Raleigh.	Raleigh.	Raleigh.	Raleigh.
FORK	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel Blades with Shallow Box Crown.	Raleigh High Tensile Steel with Sloping Box Crown.
WHEELS	27 x 1¼" Steel Rims. Small Flange Alloy Hubs.	46cm Frame: 24 x 1¼" Steel Rims. Steel Hubs. Others: 27 x 1¼" Steel Rims. Small Flange Alloy Hubs.	47cm Frame: 24 x 1¼" Steel Rims. Steel Hubs. 50cm Frame: 26 x 1¼" Steel Rims. All Other Frames: 27 x 1¼" Steel Rims. Small Flange Alloy Hubs.	20 x 1¼" Steel Rims. Steel Hubs.	20 x 1¼" Steel Rims. Steel Hubs.
TYRES	Raleigh 27 x 1¼" Gumwall High Pressure.	Raleigh Amberwall to suit Wheel Size.	Raleigh Amberwall to suit Wheel Size.	Raleigh Amberwall to suit Wheel Size.	Raleigh Amberwall 20 x 1¼"
MUDGUARDS	None. Clearance Suitable to fit.	Stainless Steel Full Length.	None. Clearance Suitable to fit.	None. Clearance Suitable to fit.	None. Clearance Suitable to fit.
HANDLEBARS	Raleigh Italiane Alloy. Blue Foam Grips.	Raleigh Italiane Alloy Bend. Junior Steel Bar on 46cm Frame. Blue Imitation Suede Tape.	Raleigh Italiane Steel Bend. Junior Bar on 47cm Frame. Black Foam Handlebar Padding.	Raleigh Italiane Alloy Bend. Junior Bar on 47cm Frame. Black Plastic Tape.	Junior Steel. Yellow Tape.
STEM	Light Alloy.	Light Alloy.	Light Alloy.	Light Alloy.	Light Alloy.
BRAKES	Blue Anodised Weinmann Alloy Side Pull Caliper with Plain Levers on Extensions. Translucent Silver Cables.	Weinmann Alloy Side Pull with Extension Levers. Junior Levers and Extensions on 46cm Frame. Both with Translucent Silver Cables.	Weinmann Alloy Side Pull with Extension Levers. Junior Levers and Extensions on 47cm Frame.	Weinmann Alloy Side Pull with Extension Levers. Junior Levers and Extensions on 47cm Frame.	SA Steel Side Pull. Junior Levers and Extensions.
DERAILLEUR	Huret Eco Gear.	Huret Eco Gear. Stem Fitting Gear Levers.	Huret Eco Gear.	Huret Eco Gear.	Huret Eco Gear.
CHAINSET	Exclusive Alloy Cotterless Cranks with Steel Chainrings 52/42T and Integral Alloy Chaining Guard.	Exclusive Alloy Cotterless Cranks with Steel Chainrings 52/42T: 10 Speed, 48T: 5 Speed) and Integral Alloy Chaining Guard. Steel Cottered Cranks with 46T Steel Chainwheel and Disc on 46cm 5 Speed.	Exclusive Alloy Cotterless Cranks with Steel Chainrings 52/42T: 10 Speed, 48T: 5 Speed) and Integral Alloy Chaining Guard. Steel Cottered Cranks with 46T Steel Chainwheel and Disc on 47cm 5 Speed.	Exclusive Alloy Cotterless Cranks with 52/42T Steel Chainrings and Integral Alloy Chaining Guard on 10 Speed. (47cm Model has 48/40T Cotterless Chainwheel with 127mm Cranks). Steel Cottered Cranks with 46T Steel Chainwheel and Disc on 5 Speed.	Steel Chainwheel and Crank 40T, with 110mm Cranks and Black Plastic Disc.
FREEWHEEL	Sun Tour Perfect 6 Speed. 14-15-17-19-21-24T.	14-28T 5 Speed with Spoke Protector Disc.	14-26T 5 Speed with Spoke Protector Disc.	14-26T 5 Speed with Spoke Protector Disc.	14-26T 5 Speed with Spoke Protector Disc.
CHAIN	Sedisport Narrow.	½" x ¾"	½" x ¾"	½" x ¾"	½" x ¾"
PEDALS	Chrome Plated Steel with Reflectors.	Chrome Plated Steel with Reflectors.	Chrome Plated Steel with Reflectors.	Chrome Plated Steel with Reflectors.	Junior Steel with Reflectors.
SADDLE	Silver Top Aerodynamic Sports.	Padded Ladies Sports with Blue Imitation Suede Cover.	Padded Sports.	Padded Sports.	Padded Junior Sports with Yellow Top.
SEAT PIN	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.	Chrome Plated Steel.
EXTRAS	Alloy Inflator.	Alloy Inflator.	3" Rear Reflector. Alloy Inflator.	3" Rear Reflector. Alloy Inflator.	Alloy Inflator.
APPROX WEIGHT	27½lb (21" Frame).	29lb (21" - 10 Speed Frame).	28½lb (21" - 10 Speed Frame).	28lb (21" - 10 Speed Frame).	25½lb.
COLOUR	Superchrome Blue with Silver Flashing.	Ice Blue with Royal Blue Flashing.	Metallic Silver and Black Flashing.	Flame Red.	Blaze Blue.

RALEIGH FRAME SETS

Raleigh's range of frame sets has been revised to take in the experience of the TI Raleigh Campagnolo Professional Racing Team in 1982, when they were victorious in five European Classics and so collected the World Cup Team Championship yet again. Close collaboration between the Team and our craftsmen results in continual improvement of our frame sets.

OFF THE PEG

GRAN COURSE



Built in TI Reynolds 531 Competition Set with variable geometry. Tange New Levin headset, Davis narrow sloping internal fork crown with Gipsyforge forged ends and chrome-plated bearing surfaces. New Shaded Blue finish. In four frame sizes from 54.5cm (21½") to 62cm (24½").

GRAN TOUR



73° parallel frame in TI Reynolds 531 tubing. Tange CMA 60 headset. Vagner fork crown. Sun Tour forged ends. Frame and fork in Gloss Black with 10" chrome ends. Choice of four frame sizes from 54cm (21") to 64cm (25").

TEAM PROFESSIONAL



Reynolds 531 Competition tubing with variable geometry and "shot-in" backstays. Campagnolo headset. Large, oval-blade forks. Vitus Arcor fork crown. Campagnolo forged ends. All bearing surfaces are chrome-plated. In 8 frame sizes from 52cm (20½") to 64.5cm (25½"). Team colours.

CUSTOM-BUILT

TIME TRIALS



Both 753 and 531 Pro tubing frames are offered to time trials specification.

531 PRO SUPER



Built of 531 Pro tubing. Sizes from 50cm to 60.5cm in 5mm increments. All geometry and brazed-on fittings optional. Wide range of colours including the famous Team colours.

In addition to the Time Trials and 531 Pro Super, the following are also available to your own specification:

753 ROAD.

As used by the TI Raleigh Campagnolo Professional Racing Team. Built to the same specification as the 531 Pro Super.

531 TEAM.

The original TI Raleigh frame is available in a wide range of sizes and geometries.

CYCLO CROSS AND TOURING.

Frames in 753 and 531 can be built and designed to customers' requirements.

TRACK.

753, 531 Pro tube and 531 butted tube are offered in a wide range of specifications to suit all types of track racing.

For further details of custom-built frame sets, write for the special Ilkeston leaflet to:

The Specialist Bicycle Development Unit,
TI Raleigh Ltd., Digby Street, ILKESTON, Derbyshire.

This catalogue is one of a set of five available free from your Raleigh dealer.



All the bicycles and accessories shown in this catalogue are available from your RALEIGH DEALER—

Our policy of continual improvement means that product specification and appearance may be changed while this catalogue is still in use.

SPRING 1983

RALEIGH

TI RALEIGH LTD., NOTTINGHAM, ENGLAND

